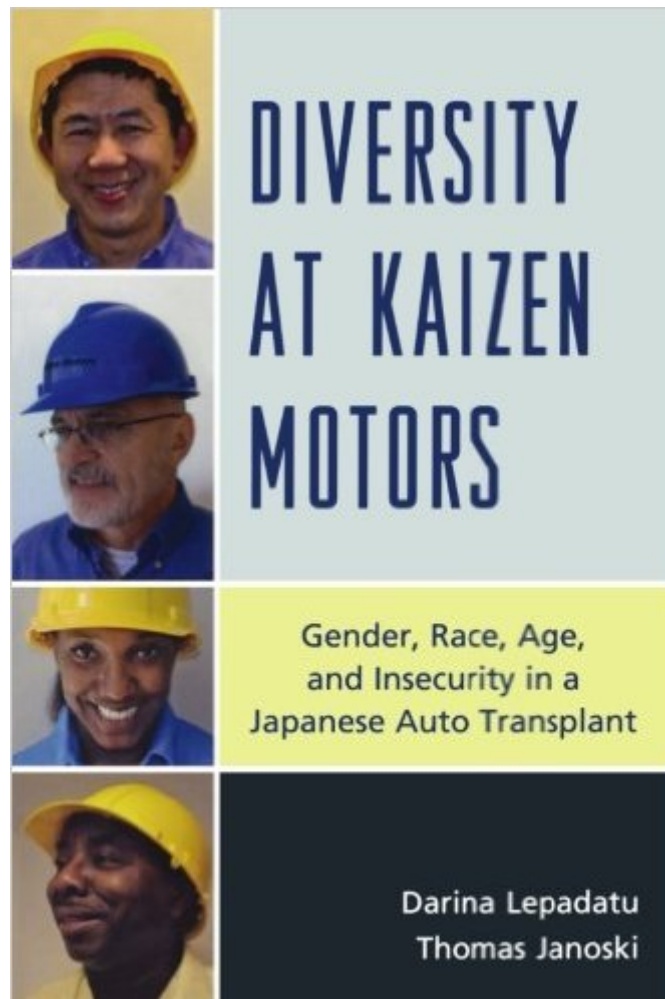


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Synopsis

This book reveals the dynamics of gender, race and age as American workers at a Japanese auto factory actually experience it for themselves. This methodical case study exposes the rhetoric of diversity to the realities and pressures of lean production in a blue collar environment.

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